



# HED1...type Pressure Relay



HED1...4X...type

Max. Working Pressure: 500bar

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## Features

- With or without drain port
- For threaded connection

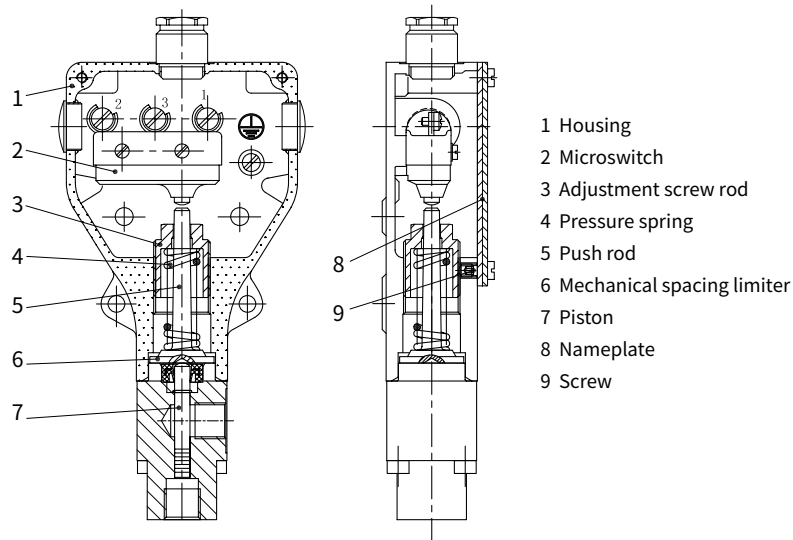
## Function and configuration

HED1 type relay is a piston type pressure relay. It consists of the housing(1), microswitch(2), adjustment screw rod(3), and pressure spring(4).

When the hydraulic system recieves the set pressure, the pressure switch will send out an electric signal to begin sequent operation or security protection by controlling some electric components.

### Adjustment of the switching pressure:

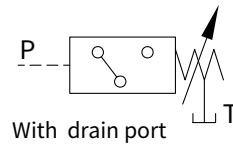
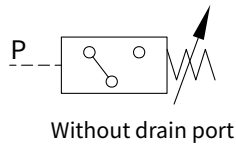
To adjust the switching pressure, the nameplate (8) must first be removed then loosen the screw (9). The switching pressure is set by rotating the adjustment screw (3). After adjusting, refit the name plate (8) and tighten the screw (9).



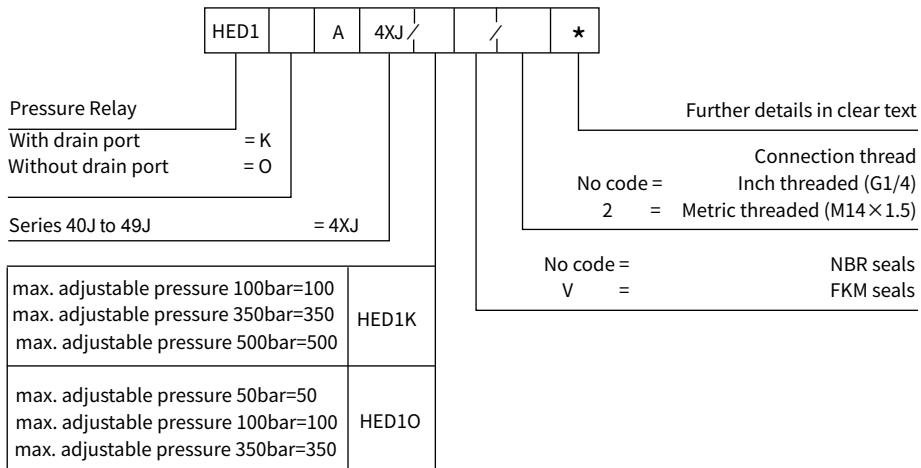
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## Symbols

### Electric circuit



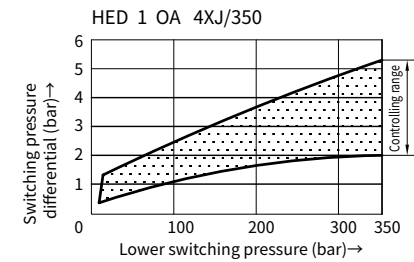
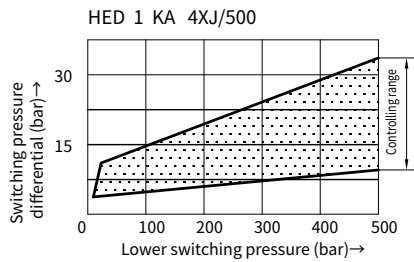
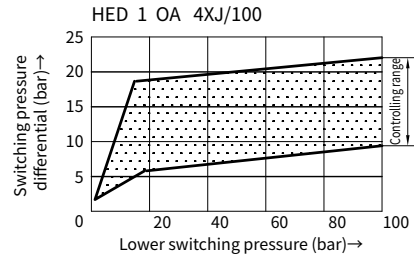
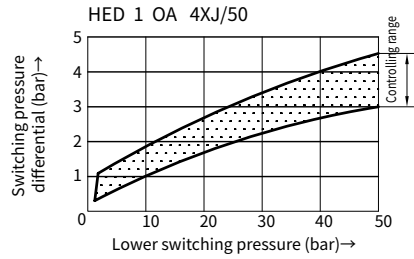
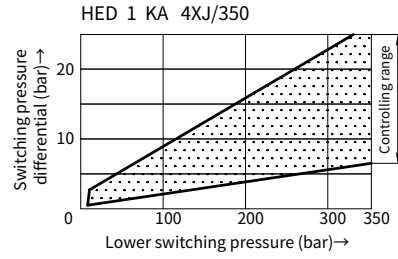
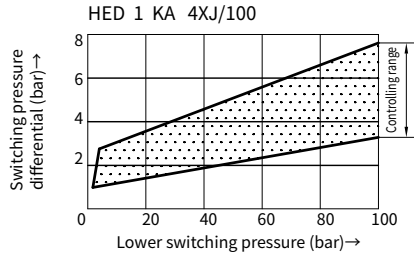
## Specification



## Technical data

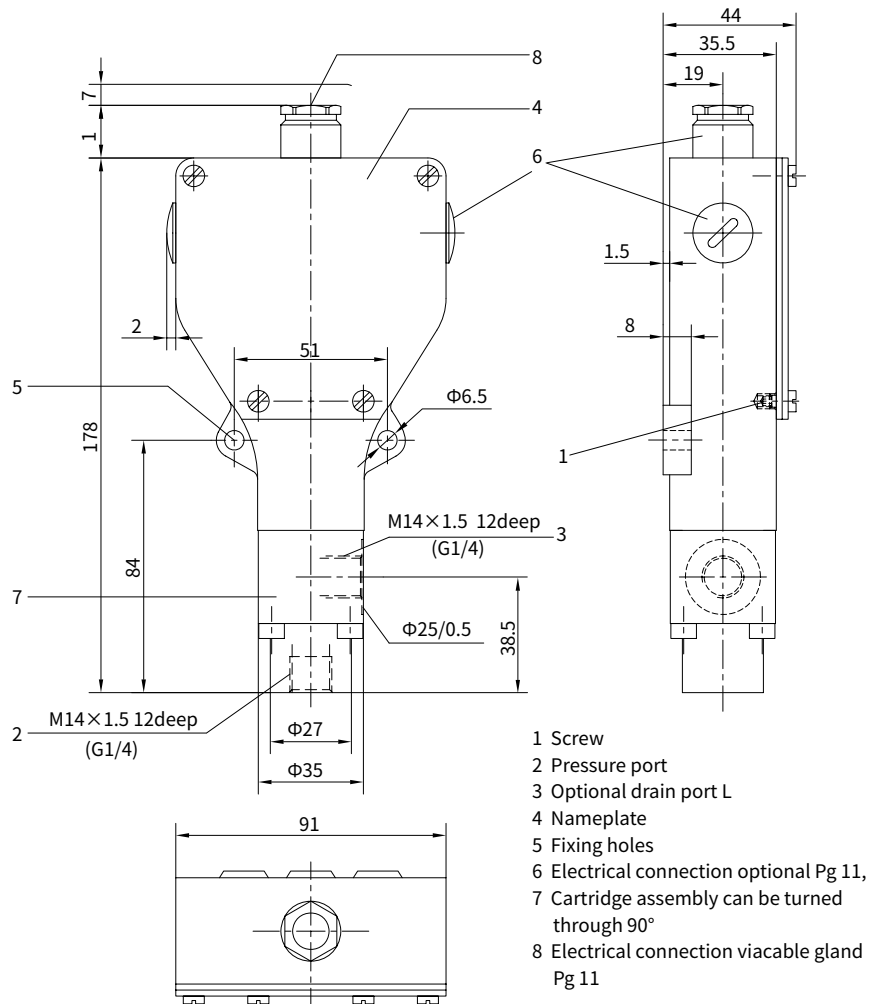
Fluid		Mineral oil and Phosphate ester			
Fluid temperature range		°C	-30 to +80		
Viscosity range		mm <sup>2</sup> /s	10 to 800		
Switchover precision		<2% setting range			
Switchover	HED1 KA 4XJ/		Up to 300 times/min		
frequency	HED1 OA 4XJ/		~ 50 (briefly also... 100) /time/min.		
Pressure in drain port		~ 2bar			
<b>Setting ranges for HED 1 KA 4XJ/..(bar)</b>					
Pressure rating	Max. operating pressure briefly	Falling pressure		Rising pressure	
		min.	max.	min.	max.
100	600	3	92	6	100
350	600	6	325	10	350
500	600	10	465	20	500
<b>Setting ranges for HED 1 OA 4XJ/..(bar)</b>					
Pressure rating	Max. operating pressure briefly	Falling pressure		Rising pressure	
		min.	max.	min.	max.
50	80	2	45	3.5	50
100	350	3	82	8	100
350	350	6	295	20	350
Electrical connection		Cable gland (max.cable diameter is 11 mm) PG 11 plug-in connector			
Connection cross section	Cable gland	mm <sup>2</sup>	~4		
Contact loading	AC		460V, 15A		
	DC		40V, 1A; 125V, 0.4A; 250V, 0.2A		
For DC voltages with inductive loading spark suppression is recommended to increase service life.					
Insulation to DIN40050		IP65			
Weight		0.8kg			

**Characteristic curves** (Measured at  $t=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ , using HLP46)



## Unit dimensions

(Dimensions in mm)



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