

SV/SL...type Hydraulic Operated Check Valve



SV / SL...4XJ...type

Sizes 10, 16, 20, 25, 32
Max. Working Pressure: 315 bar
Max. Flow: 550 L/min

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Features

- For sub-plate mounting, porting pattern conforms to DIN 24 340 Form D, ISO 5781
- For threaded connection
- With or without drain port
- With or without unloading function
- 4 cracking pressures

Function and configuration

SV and SL type valve is a hydraulic pilot operated check valve of poppet type design which may be opened to permit reverse flow. It is used for the isolation of operating circuits under pressure, to prevent a load from falling or creeping movements of hydraulically locked-in actuators. The valve consists of valve housing (1), poppet (2), compression spring (3), control spool (4) as well as an optional pre-opening ball poppet valve (5).

Type SV

The valve permits free-flow from A to B. In the reverse direction, the poppet (2) is held firmly on to its seat in addition to the spring force by the system pressure.

By applying pressure at control port X the control piston (4) is moved to the right. This lifts the poppet (2) from the seat, then fluid flows from B to A.

In order to ensure the valve opens due to the pressure applied to the control piston (4) a certain minimum pilot pressure is necessary.

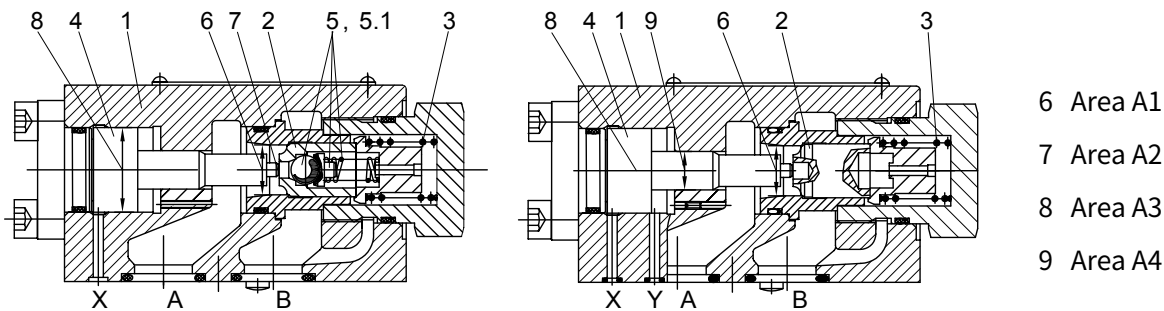
Type SV...A...and SL...A...

This valve has an additional decompression feature. When pressure is applied at control port X the control piston (4) is pushed to the right. The ball poppet (5.1) leaves first then the poppet (2) leaves from the seat. Now the valve may also have a flow from B to A.

Because of the pre-opening there is a dampened decompression of the fluid under pressure to avoid possible pressure shocks.

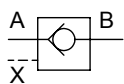
Type SL...

The function of this valve corresponds to the valve SV. The difference is the additional leakage port Y. The annular area of the control piston (4) is separated from port A. The pressure at port A only effects area A4 (9) of the control piston (4).



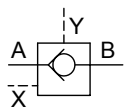
- 6 Area A1
- 7 Area A2
- 8 Area A3
- 9 Area A4

Symbols



Symbols type SV

Type SV..PA.-4XJ/...
(without drain port, with pre-opening)



Symbols type SL

Type SL..PB.-4XJ/...
(with drain port, without pre-opening)

Specification

| | | | | | | | | | | | |
|-------------------------------------|--|-----------------------|-----|-----|-----|---------|--|--|--|---|--|
| S | | | | | | - 4XJ / | | | | ★ | |
| No leakage port = V | | With leakage port = L | | | | | | | | Further details in clear text | |
| | | | | | | | | | | No code = NBR seals V = FKM seals | |
| Type | | SV | | SL | | | | | | For threaded connection | |
| Connected port | | G | P | G | P | | | | | No code = Inch 2 = Metric | |
| Size | | Code | | | | | | | | 4XJ = Series 40J to 49J (40J to 49J: unchanged installation and connection dimensions) | |
| Size 10 | | =10 | =10 | =10 | =10 | | | | | 1= Cracking pressure: Size 10 = 1.5bar Size16/20 = 2.5bar Size25/32 = 2.5bar | |
| Size 16 | | =15 | - | =15 | - | | | | | 2= Cracking pressure: Size10 = 3bar Size16/20 = 5bar Size25/32 = 5bar | |
| Size 20 | | =20 | =20 | =20 | =20 | | | | | 3= Cracking pressure: Size10 = 6bar Size16/20 = 7.5bar Size25/32 = 8bar | |
| Size 25 | | =25 | - | =25 | - | | | | | 4= Cracking pressure: = 10bar | |
| Size 32 | | =30 | =30 | =30 | =30 | | | | | | |
| Sub-plate mounting | | | | | | | | | | = P | |
| Threaded connection | | | | | | | | | | = G | |
| With pre-opening (standard version) | | | | | | | | | | = A | |
| No pre-opening | | | | | | | | | | = B | |

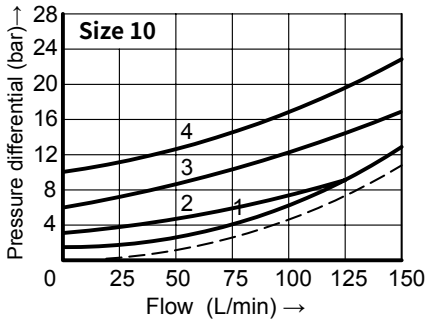
Technical data

| | | | | | | |
|--------------------------|------------------------|---|------|-------|-------|-------|
| Nominal size | | 10 | 16 | 20 | 25 | 32 |
| Weight | Sub plate mounting | kg | 2.1 | | 4.7 | 7.8 |
| | Threaded connection | kg | 2.5 | 5.7 | 5.7 | 10 |
| Installation position | | Optional | | | | |
| Flow direction | | From A to B free, from B to A through opening | | | | |
| Operating pressure | bar | To 315 | | | | |
| Port pilot pressure | bar | 5 to 315 | | | | |
| Control capacity -Port X | cm ³ | 2.5 | 10.8 | 10.8 | 19.27 | 19.27 |
| | -Port Y (only type SL) | cm ³ | 2 | 9.6 | 9.6 | 17.5 |
| Control area-area | A1 | cm ² | 1.33 | 3.46 | 3.46 | 5.72 |
| | -area A2 | cm ² | 0.33 | 0.7 | 0.7 | 1.33 |
| | -area A3 | cm ² | 3.8 | 10.17 | 10.17 | 16.61 |
| | -area A4 | cm ² | 0.79 | 1.13 | 1.13 | 1.54 |
| Viscosity range | mm ² /s | 10 to 800 | | | | |
| Fluid temperature range | °C | -30 to +80 (NBR seal) | | | | |
| | | -20 to +80 (FKM seal) | | | | |
| Fluid | | Mineral oil suitable for NBR and FKM seal | | | | |
| | | Phosphate ester for FKM seal | | | | |
| Degree of contamination | | Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406 | | | | |

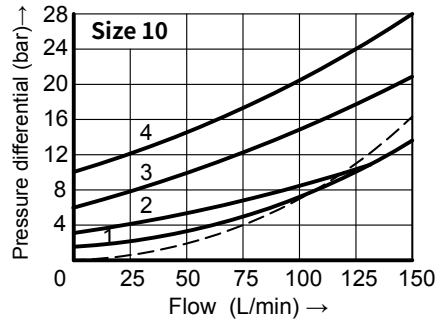
Characteristic curves

(Measured at $t=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, using HLP46)

ΔP -Q curves - sub plate mounting



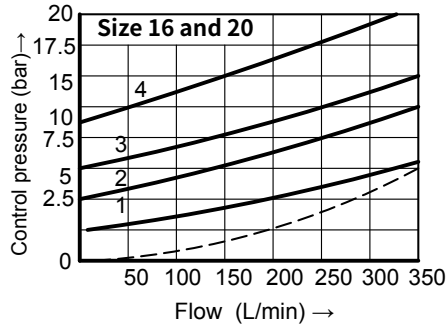
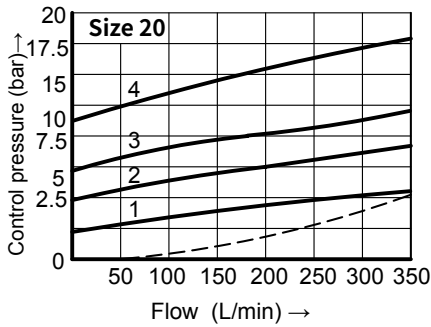
ΔP -Q curves - threaded connection



A to B Cracking pressure

- 1 1.5bar
- 2 3bar
- 3 6bar
- 4 10bar

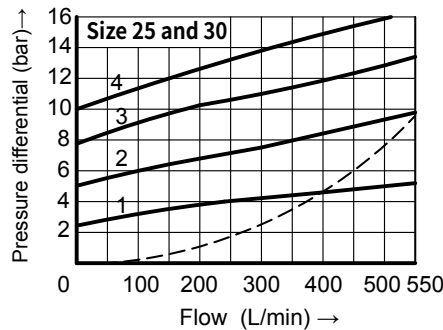
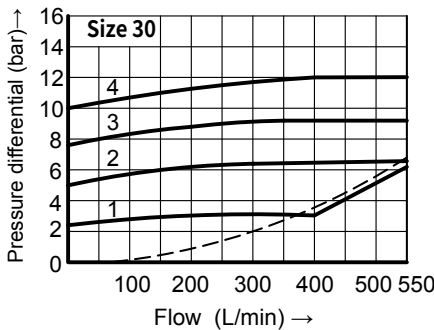
B to A



A to B Cracking pressure

- 1 2.5 bar
- 2 5bar
- 3 7.5bar
- 4 10bar

B to A

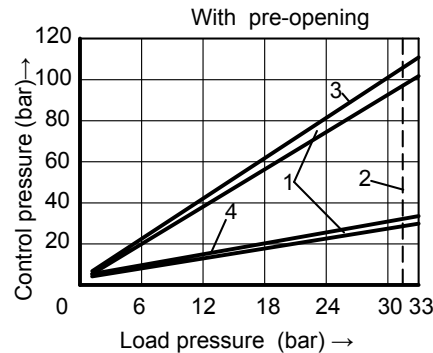
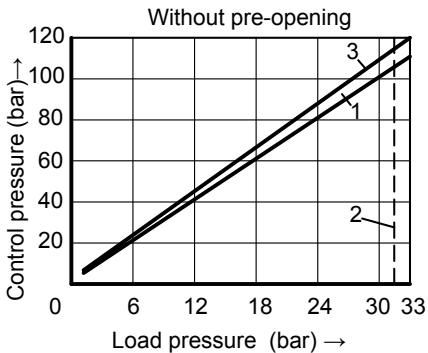


A to B Cracking pressure

- 1 2.5bar
- 2 5bar
- 3 7.5bar
- 4 10bar

B to A

Control pressure-load pressure curves



1 Tolerance range

2 Limit value

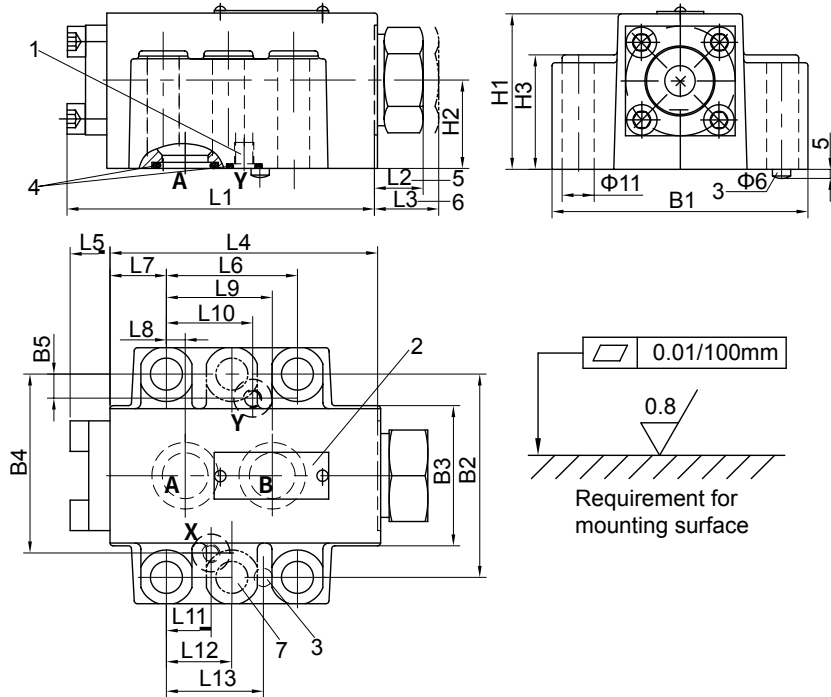
3 Poppet

4 Pre-opening ball
poppet valve

Unit dimensions

(Dimensions in mm)

• sub-plate mounting valve



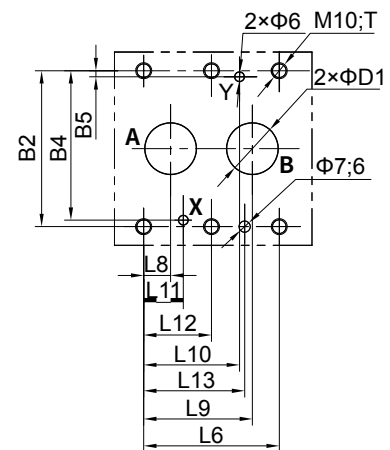
- 1 Port Y with valve type "SL" (with valve type "SV" this port is closed)
- 2 Name plate
- 3 Locating pin
- 4 O-rings

Size 10

- Ports A and B 17.12×2.62
 - Ports X and Y 10×2.5
- ### Size 20
- Ports A and B 24×3
 - Ports X and Y 10×2.5
- ### Size 32
- Ports A and B 34×3
 - Ports X and Y 10×2.5

- 5 Valve with cracking pressure versions "1" and "2" (dimension L2)
- 6 Valve with opening pressure versions "3" and "4" (dimension L3)
- 7 6 valve mounting holes with type SV/SL 30

| Type | Size | L1 | L2 | L3 | L4 | L5 | L6 | L7 | L8 | L9 | L10 |
|------|------|-------|------|------|------|------|------|------|------|------|------|
| SV | 10 | 100.8 | 15.5 | 15.5 | 87.8 | 13 | 42.9 | 18.5 | 7.2 | 35.8 | - |
| | 20 | 135 | 17.7 | 47.7 | 117 | 18 | 60.3 | 27.5 | 11.1 | 49.2 | - |
| | 32 | 156.1 | 36.1 | 46.1 | 134 | 22.1 | 84.2 | 39 | 16.7 | 67.5 | - |
| SL | 10 | 100.8 | 15.5 | 15.5 | 87.8 | 13 | 42.9 | 18.5 | 7.2 | 35.8 | 21.5 |
| | 20 | 135 | 17.7 | 47.7 | 117 | 18 | 60.3 | 27.5 | 11.1 | 49.2 | 39.7 |
| | 32 | 156.1 | 36.1 | 46.1 | 134 | 22.1 | 84.2 | 39 | 16.7 | 67.5 | 59.5 |

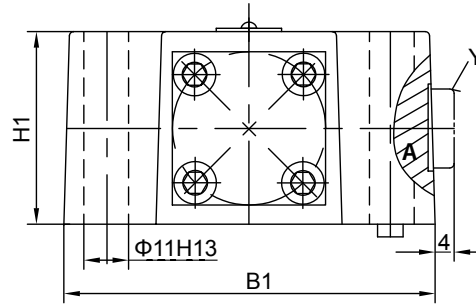
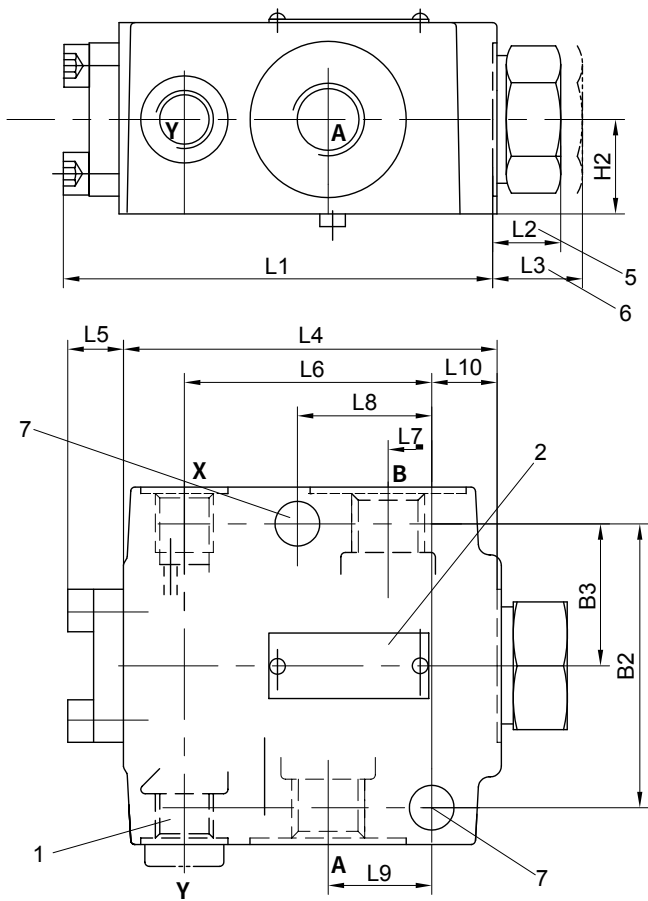


| Type | size | L11 | L12 | L13 | B1 | B2 | B3 | B4 | B5 | H1 | H2 | H3 | D1 | T |
|------|------|------|------|------|-----|------|------|------|-----|----|------|----|----|----|
| SV | 10 | 21.5 | - | 31.8 | 84 | 66.7 | 46 | 58.8 | - | 51 | 29 | 36 | 13 | 23 |
| | 20 | 20.6 | - | 44.5 | 100 | 79.4 | 63.5 | 73 | - | 70 | 37 | 55 | 22 | 24 |
| | 32 | 24.6 | 42.1 | 62.7 | 118 | 96.8 | 75 | 92.8 | - | 85 | 42.5 | 69 | 32 | 25 |
| SL | 10 | 21.5 | - | 31.8 | 84 | 66.7 | 46 | 58.8 | 7.9 | 51 | 29 | 36 | 13 | 23 |
| | 20 | 20.6 | - | 44.5 | 100 | 79.4 | 63.5 | 73 | 6.4 | 70 | 37 | 55 | 22 | 24 |
| | 32 | 24.6 | 42.1 | 62.7 | 118 | 96.8 | 75 | 92.8 | 3.8 | 85 | 42.5 | 69 | 30 | 25 |

Unit dimensions

(Dimensions in mm)

• threaded connection valve



- 1 Port Y with valve type "SL" (with valve type "SV" this port is closed)
- 2 Name plate
- 5 Valve with cracking pressure versions "1" and "2" (dimension L2)
- 6 Valve with cracking pressure versions "3" and "4" (dimension L3)
- 7 2 valve mounting holes

| Type | Size | Ports | |
|------|------|--------------|-----------------|
| | | A, B | X, Y |
| SV | 10 | G1/2 M22×1.5 | G1/4 M14×1.5 |
| | 16 | G3/4 M27×2 | |
| | 20 | G1 M33×2 | |
| | 25 | G11/4 M42×2 | |
| | 32 | G11/2 M48×2 | |
| SL | 10 | G1/2 M22×1.5 | G1/4 M14×1.5 |
| | 16 | G3/4 M27×2 | |
| | 20 | G1 M33×2 | |
| | 25 | G11/4 M42×2 | |
| | 32 | G11/2 M48×2 | |

| Type | Size | L1 | L2 | L3 | L4 | L5 | L6 | L7 | L8 | L9 | L10 | B1 | B2 | B3 | H1 | H2 |
|------|-------|-------|------|------|------|------|------|------|------|------|------|-----|------|------|----|----|
| SV | 10 | 100.8 | 15.5 | 15.5 | 87.8 | 13 | 56.5 | 10.5 | 33.5 | 22.5 | 17.3 | 87 | 66.7 | 33.4 | 44 | 22 |
| | 16;20 | 133 | 17.7 | 47.7 | 115 | 18 | 74.5 | 17 | 50.5 | 36 | 27 | 105 | 79.4 | 39.7 | 68 | 34 |
| | 25;32 | 156.1 | 35.7 | 45.7 | 134 | 22.1 | 101 | 24 | 84 | 49 | 18 | 130 | 96.8 | 48.4 | 86 | 43 |
| SL | 10 | 100.8 | 15.5 | 15.5 | 87.8 | 13 | 56.5 | 10.5 | 33.5 | 22.5 | 17.3 | 87 | 66.7 | 33.4 | 44 | 22 |
| | 16;20 | 133 | 17.7 | 47.7 | 115 | 18 | 74.5 | 17 | 50.5 | 36 | 27 | 105 | 79.4 | 39.7 | 68 | 34 |
| | 25;32 | 156.1 | 35.7 | 45.7 | 134 | 22.1 | 101 | 24 | 84 | 49 | 18 | 130 | 96.8 | 48.4 | 86 | 43 |

